
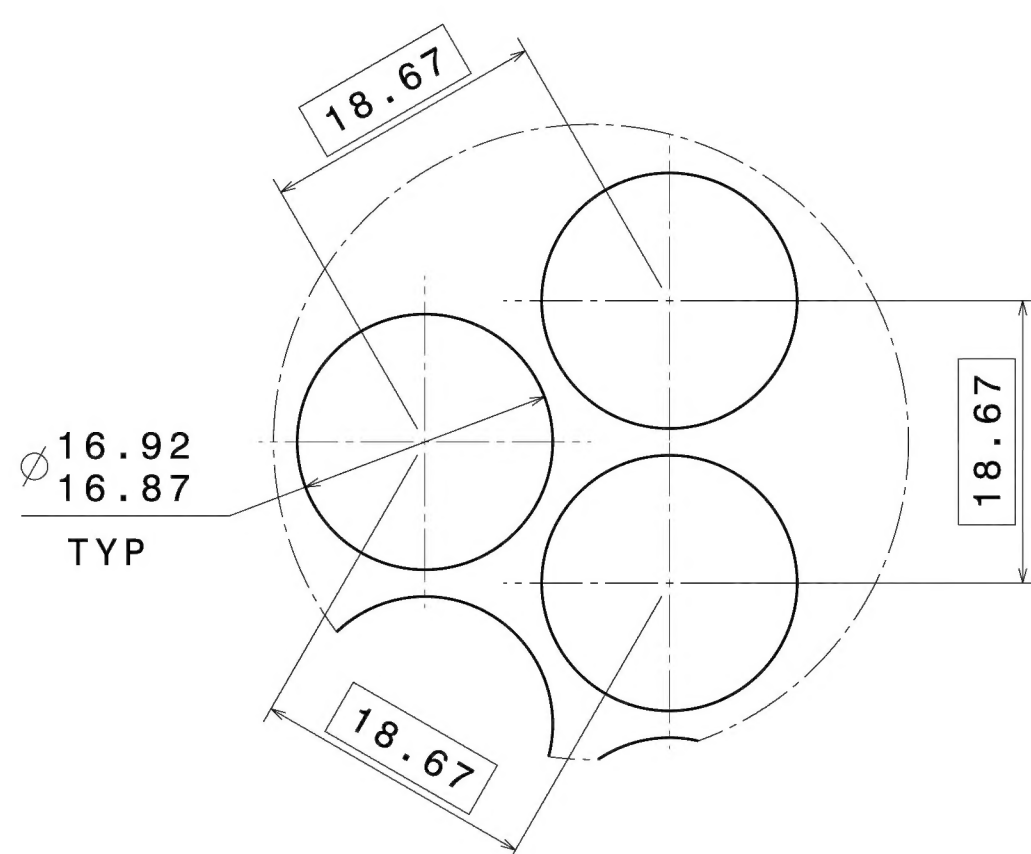
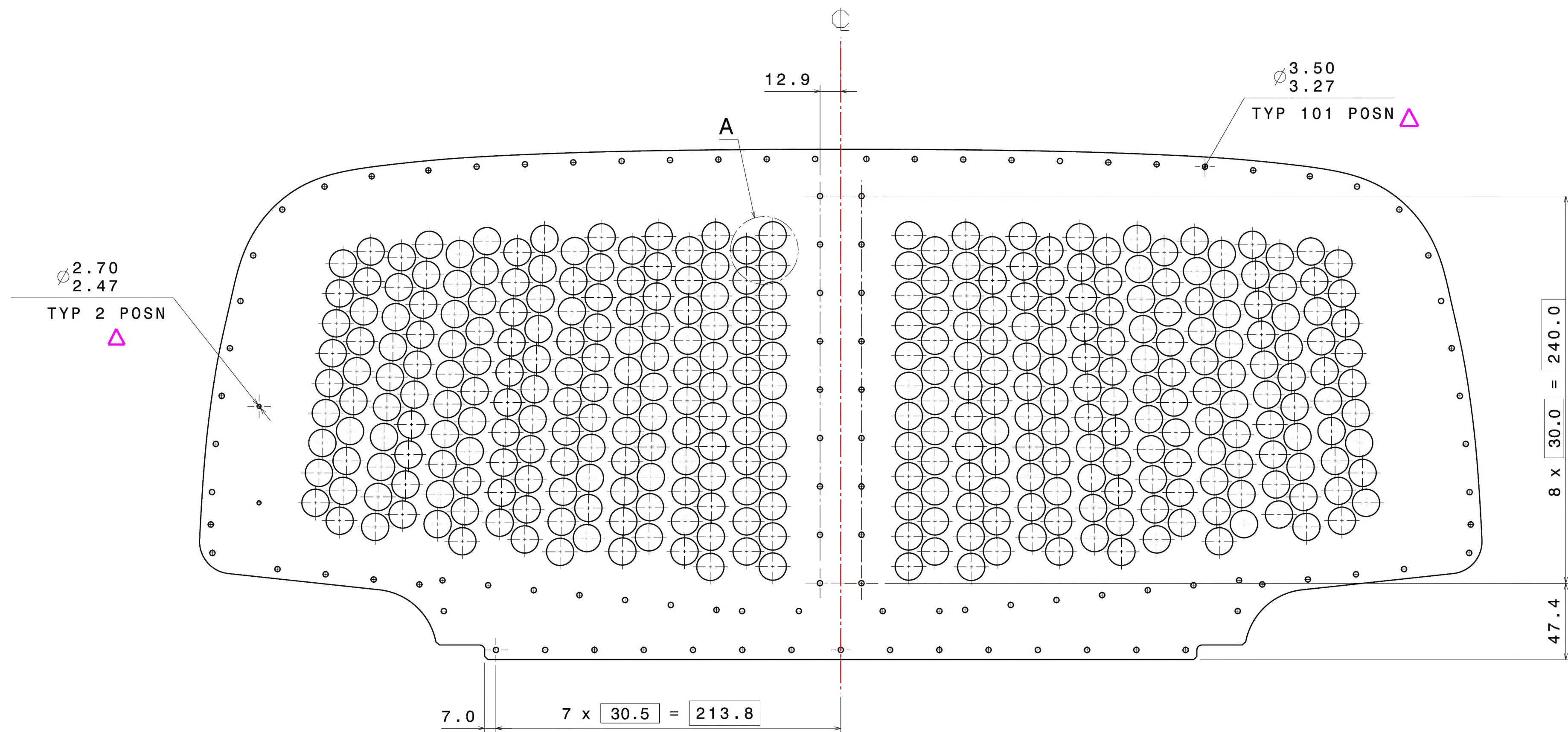


NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  0.34
4. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
5. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
6. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.



DETAIL A
TYP HOLE PATTERN
SCALE: 2:1





DRG NO	0B21880	SH A σ A	ISS P3Y		
ZONE	ISS	DESCRIPTION		DATE	APPROVALS
EE, DIC	P3Y	NUMBER OF HOLES 101 (WAS 99). DIAM 2.70/2.47 TYP 2 POSN ADDED. ECR R41089 INCORPORATED.		5 MAR 2015	MODIFIED: A CAVALLO
		CHANGE CODE: DE		5 MAR 2015	DRG CHECK: S D CLARKE
					PROJ ENGR:
					MFG ENGR:
					TECH APRL:
					DSGN APRL:
				26 MAR 2015	DSGN APRL: D P SMITH

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL /REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

PART MARK TO QD5016  1 & 4



3 1 & 4

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	DIMENSIONS ARE IN MILLIMETRES				DRAWN BY	B MITCHEM	9 OCT 2014		PALL AEROPOWER ENGINEERING. PORTSMOUTH, ENGLAND				
	TOLERANCES ARE:				DRG CHCK	T CLARK	9 OCT 2014						
	DECIMALS		ANGLES	APPLICATION	PROJ ENG			TITLE					
	X. ± 1.0	± 0.5 DEG	MFG ENGR				PLATE INLET						
	.X ± 0.5		TECH APRL										
	.XX ± 0.25		DSGN APRI										
	.XXX ± -			NEXT ASSY	DSGN APRI	E C BULA	9 OCT 2014		SIZE A1.	CAGE CODE U0088	DRG NO QB21880	ISS P3Y	
	SURFACE FINISH	3.2	USED ON	OB05043	CONTRACT NO			SCALE	1:1	WEIGHT	SHEET A	OF A	
	DO NOT SCALE DRAWING												

CAD LOCATION
UKEH_CATDRW-133200